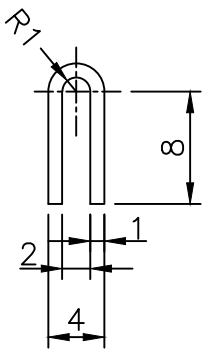
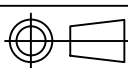



												4				3				2				1																							
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS												RANGE		0 - 6		6 - 30		30 - 120		120 - 315		315-1000		1000-2000		2000-4000		ABOVE 4000																			
												TOLERANCE		±0.1		±0.2		±0.3		±0.5		±0.8		±1.2		±2		±3																			
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227																																															
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)																																															
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.												PROTO / PILOT / PRODUCTION																																			
QUALITY OF WELD JOINTS REF, ISO:5817																																															
UNCONTROLLED																																															
<div></div>																																															
NOTE: 1. ALL TECHNICAL REQUIREMENTS SHALL BE AS PER PTS DOC No.GR/TD/1766 2. COLOR: BLACK																																															
												EPDM RUBBER																																			
SL. No.												QTY		DRG./ STD. No.				DESCRIPTION				SIZE		COMPANY. STD /IS. STD				ZONE																			
												DETAIL PARTS												MATERIAL																							
												PRODUCT												JAIPUR METRO CARS																							
																								SCALE		SURFACE TREATMENT																					
																								NTS				Wt.(Kg)																			
												1.2mtr		555-56201				M-CAR																													
												3.2mtr		555-56101				DT-CAR																													
												QTY		NEXT ASSY				MODEL		REF DRG																											
												TITLE												APPROVED		PVG		31.1.13																			
												PROTECTIVE RUBBER												CHECKED		SNH		31.1.13																			
																								DRAWN		VISHNU		21.9.13																			
																								DRG No.		555-48265				ALT																	
ALT												CHANGES		DATE		BY		CKD		APP				BEM LIMITED				R&D, BANGALORE COMPLEX		BANGALORE 560 075																	
SURFACE ROUGHNESS												4				3				2				1																							